AURANDS
MACHINERY & AUTOMATION LLC

WOOD SANDING - STOCK REMOVEL - WITH CONTACT ROLLER
MAXIMUM STOCK REMOVAL FOR HARDWOOD

GRIT	MM	INCH
40	1.3	0.050
60	0.9	0.035
80	0.6	0.024
100	0.4	0.017
120	0.25	0.010
150	0.15	0.006
180	0.1	0.004
220	0.05	0.002

STOCK REMOVEL WITH SANDING PAD

MAXIMUM STOCK REMOVEL FOR PAD SHOULD NOT EXCEED

150 - 240	0.05 - 0.1	0.002 -0.004

RECOMMENDED ROLL HARDNESS

ABRASIVE GRIT	HARDNESS STEEL
36 - 80	70 - 80 (SHORE)
60 -100	60 -70
80 - 120	50 - 60
120 - 180	40 - 50
150 - 240	

MOTOR HP, BELT SPEED, FEED SPEED, HARDNESS AND DIAMETER OF CONTACT ROLLER CAN CHANGE STOCK REMOVAL CAPACITY.

1491 SPORTSMAN DRIVE
P.O. BOX 303 MIDDLEBURG, PA 17842
PHONE (570) 374-1042 FAX (570) 374-1462

QUALITY SERVICE FOR THE WOODWORKING INDUSTRY